

## Assembly Procedure

Upon receiving your Breakfree 200 product, you will find the following materials related to the Breakfree 200 bottom section:

- two (2) BSG (bottom section grip) systems  
 The BSG system consists of:
  - one (1) handle
  - one (1) shaft
  - two (2) white UHMW holders
- two (2) side posts (one left – one right)
- two (2) step plates
- one (1) door handle (to open the door manually)
- three (3) security slidebolts (including one (1) for the intermediate section)
- two (2) corner brackets

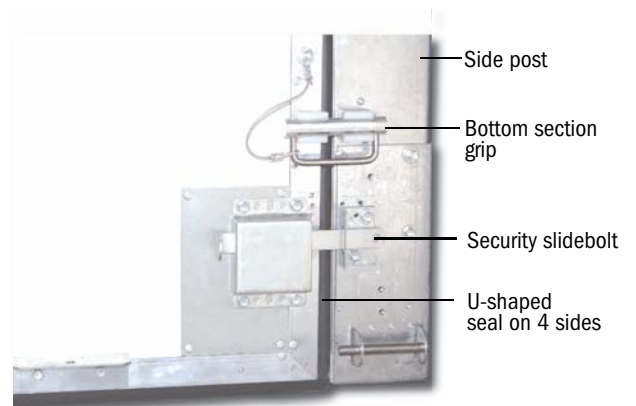


Figure 1. Breakfree 200 bottom section components interior face shown



Figure 2. Breakfree 200 panel - interior face shown

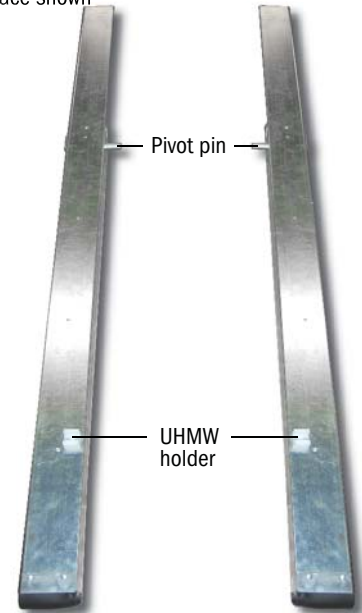


Figure 3. Breakfree 200 side posts interior face shown

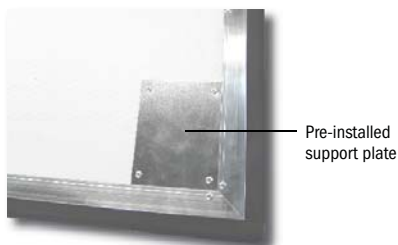


Figure 2.1 Breakfree 200 bottom section with pre-installed support plate

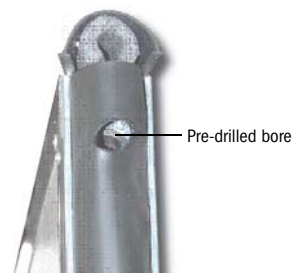


Figure 2.2 Breakfree 200 bottom section with pre-drilled bore

**Step 1**  
 Assemble the intermediate section with the Breakfree 200 bottom section by using the side post.

Intermediate section

Breakfree 200 bottom section

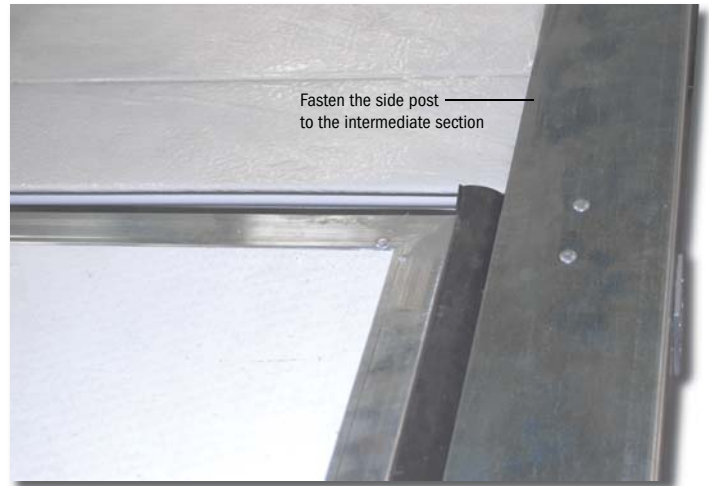
Breakfree 200 side post



**Step 2**  
 Fasten the side post to the intermediate section with the supplied screws.

(Repeat Step 1 and 2 for the other side)

Fasten the side post to the intermediate section

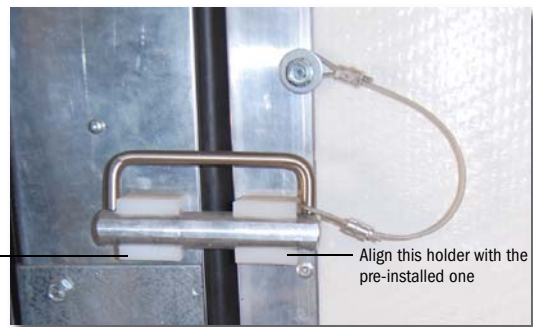


**Step 3**  
 Install the BSG system by aligning the two white UHMW holders.

(Repeat for the other side)

Pre-installed white UHMW holder

Align this holder with the pre-installed one



**Step 4**  
 Install the corner bracket.

**Step 5**  
 Install the security slidebolt on the pre-installed support plate.

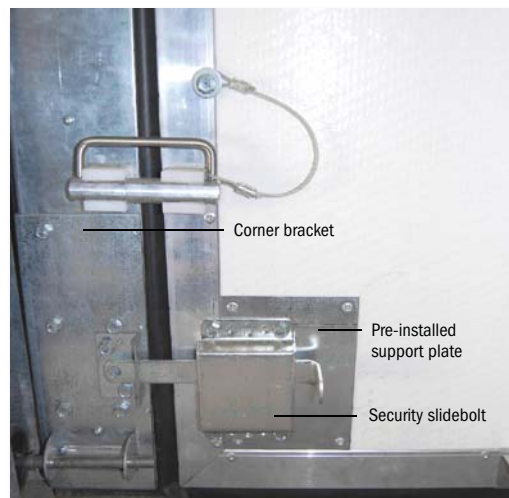
**Step 6**  
 Install the step plate.  
 Do not install it directly underneath the security slidebolt as people will tend to step on the slidebolt instead of the step plate.

(Repeat for the other side)

Corner bracket

Pre-installed support plate

Security slidebolt



# Breakfree 200 door overall view

